



ENGAGED INDUSTRIES

RECON .308 DT & QD SUPPRESSOR

Please follow the instructions in this field manual and strictly follow the warnings within.

100% MADE IN USA

MANUFACTURERS DISCLAIMER: The manufacturer is not responsible for improper use of this product. This product can be dangerous, therefore it is the user's responsibility to understand and implement its proper use. If you do not understand instructions in this manual please contact the manufacturer for further clarification.

Email: sales@engagedindustries.com Phone: 314-514-5539

FIREARM SAFETY RULES

1. ALWAYS treat every gun as if it were loaded.
2. NEVER point any gun, loaded or unloaded, at any undesired target.
3. ALWAYS be sure of your target, what lies beyond, and the safety of bystanders before you shoot.
4. ALWAYS use clean, dry, original factory-made ammunition of the proper type and caliber for your gun.
5. ALWAYS use ear protection and safety glasses when shooting.
6. NEVER leave an unattended gun loaded. Guns and ammunition should be stored separately, locked if possible, beyond the reach of children, irresponsible adults, and unauthorized users.
7. NEVER allow your firearm or suppressor to be used by anyone who has not read and understood this owner's manual and the owner's manual to your firearm.
8. ALWAYS be sure the barrel is clear of any obstruction.
9. NEVER drink alcoholic beverages or take drugs before or during shooting, as your vision and judgment could be seriously impaired.

WARNING: Failure to follow installation and maintenance instructions detailed in this manual may result in serious personal injury and damage to the host firearm and/or purchased product. Firearm sound suppressors are user-attached firearm muzzle devices, and as such, are subject to improper attachment issues unless the procedures outlined in this manual are followed precisely. Do not attempt to use this product unless you have specific training and experience in the use of firearms. Because suppressed firearms make less noise than unsuppressed firearms, it is easy to forget that they are still firearms and capable of causing bodily injury and property damage. It is of vital importance to remember that a suppressed firearm is just as dangerous as an unsuppressed firearm, and that the same safe handling requirements still apply. Check the fit between barrel and suppressor before firing! The thread mount must be fully shouldered on the barrel. There should be no visible gap between the barrel shoulder and the face of the suppressor thread mount. If there is any gap, DO NOT fire the host firearm with the suppressor attached. Poor accuracy and product damage may result if the suppressor is not fully shouldered. Assembly and disassembly should never be performed while the suppressor is affixed in any manner to a host firearm. Always completely remove the Suppressor from the host firearm before assembly and/or disassembly is attempted.

WARNING: Before performing maintenance, removing the suppressor, or installing the suppressor, open the action, ensure firearm is unloaded, and be sure the chamber is empty and visibly clear of ammunition. FAILURE TO DO SO CAN RESULT IN PROPERTY DAMAGE, INJURY OR DEATH.

WARNING: NEVER install or remove a suppressor on a loaded firearm. If you are at all unsure as to the proper procedures to ensure that your firearm is unloaded, please consult your firearm manufacturer user's manual/instructions and contact a properly licensed dealer or the manufacturer of your firearm.

ATTACHING SUPPRESSOR TO A FIREARM

1. Unload your firearm in accordance with its manufacturer's user manual.
2. Verify the firearm caliber matches the caliber of the suppressor and the caliber insert or the caliber range of the suppressor.
3. (If applicable) Remove flash hider or muzzle brake from the barrel using an appropriate wrench. Remove the crush washer (NOTE: CRUSH WASHERS MAY NOT CRUSH UNIFORMLY;

USING THEM MAY CAUSE MISALIGNMENT OF SUPPRESSOR CAUSING BULLET STRIKES AND SEVERELY AFFECT FIREARM ACCURACY AND POTENTIAL DAMAGE TO SUPPRESSOR.)

4.

a. For Direct thread (DT) Simply thread the suppressor onto the barrel hand tight, then using a wrench torque suppressor to 30 ft/lbs of torque. Be sure not to cross thread the threads of the firearm or suppressor, if the suppressor does not thread easily, STOP, verify the problem before continuing.

b. For Quick Disconnect (QD) Follow the same instructions in section a. above for attaching the Muzzle device of your choice compatible with the Stealth LoK QD System. QD suppressor with Stealth LoK QD can be attached to the muzzle device and rotated until hand tight.

5. Before loading firearm with the action open, check concentricity of the firearm barrel threads and the bore of the firearm barrel. This can be done by looking through the firearm barrel bore with the suppressor attached, looking in the breach end TOWARDS the muzzle end (suppressor end) and verifying concentricity. Concentricity means you will see a perfectly round hole when looking through the bore, you should not see signs of misalignment. For example a shadow similar to a crescent moon anywhere around the outer edge of the bore means it is not concentric. NOTE: (Suppressor concentricity needs to be done with each firearm intended for use with the suppressor). If you do not feel capable of confirming concentricity, take your firearm to your suppressor dealer. Most suppressor dealers that provide gunsmithing services have suppressor alignment check rods and other tools capable of fitting your suppressor to your firearm. Ammo used is up to the owner to decide, bullets fired through the suppressor must be stabilized. Make sure to use the correct loaded ammo per barrel twist rate to ensure the bullets will be stable. It is the responsibility of the user to know the recommended twist rate from the ammunition manufacturer and verify that the host firearm's barrel matches those recommendations.

WARNING: NEVER force the threaded fit on the suppressor as this could damage the threads on the suppressor, muzzle device, or the firearm.

WARNING: DO NOT fire non-jacketed frangible or prefragmented ammunition, this may cause damage to the product and will void the warranty.

REMOVING SUPPRESSOR FROM FIREARM AFTER FIRING: Verify the firearm is unloaded with the action open and visibly clear of ammunition. Simply remove by unthreading the suppressor from the barrel or muzzle device.

WARNING: When removing the Suppressor, use extreme caution as it may be hot to the touch after firing. Use gloves to avoid burns.

WARNING: Never allow a hot suppressor to come into contact with anything. Allowing a hot suppressor to come in contact with anything could result in fire, serious injury or death.

WARNING: Remove the Suppressor from the host firearm following the installing and removing warnings before disassembly of the suppressor.

SUPPRESSOR MAINTANANCE:

Disassembly:

1. Soak the suppressor in HOT water for 15 minutes to loosen any Ceramic thread locking compound.

2. Firmly secure the outer tube in a Suppressor clamp or Suppressor Vise block, then using a $\frac{3}{4}$ " wrench or socket remove the endcap by turning counterclockwise (Righthand thread)

WARNING! DO NOT CLAMP DIRECTLY IN VISE, This may cause stress cracks in the suppressor and may cause catastrophic failure of the suppressor and can void your warranty.

3. Once the endcap is removed visualize the 5 segments on the baffles and make a mark on the tube corresponding to the largest segment.

4. Using a rod push the baffles out of the suppressor. Note the alignment of the baffles if possible. Cleaning of the baffles and inside of the tube can be done using an ultrasonic cleaner, nylon or copper brush.

5. (Optional) removal of DT or QD coupler. Using a 1 3/8" wrench or socket wrench remove the coupler from the outer tube by turning counterclockwise (Righthand).

Assembly: Follow instructions EXACTLY

Figure 1. (Factory Configuration)

Item #	Part	Qty
1	Outer Tube Recon	1
2	Primary Baffle 30	1
3	Secondary Baffle 30	3
4	Tertiary Baffle 30	2
5	End Baffle 30	1
6	Endcap	1
7	Mount (DT shown)	1

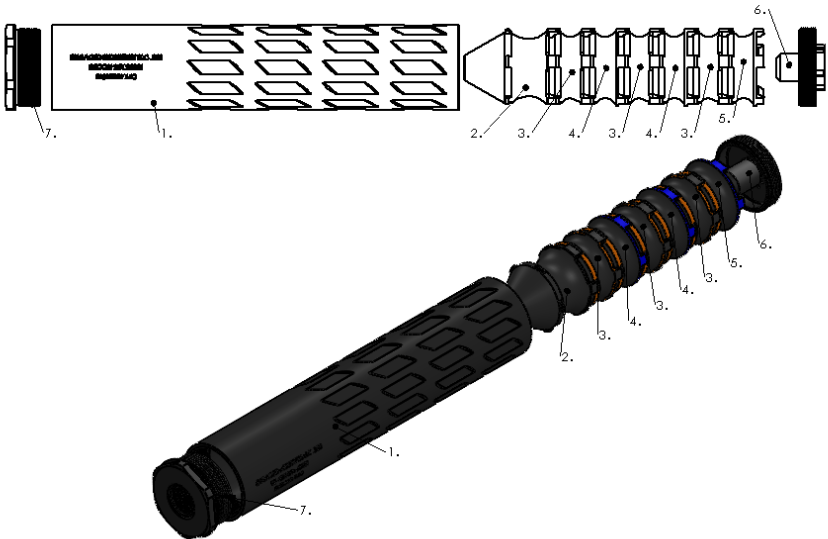


Figure 2. (Low Gas Blowback Configuration)

Item #	Part	Qty
1	Outer Tube Recon	1
2	Primary Baffle 30	1
3	Secondary Baffle 30	3
4	Tertiary Baffle 30	2
5	End Baffle 30	1
6	Endcap	1
7	Mount (DT shown)	1

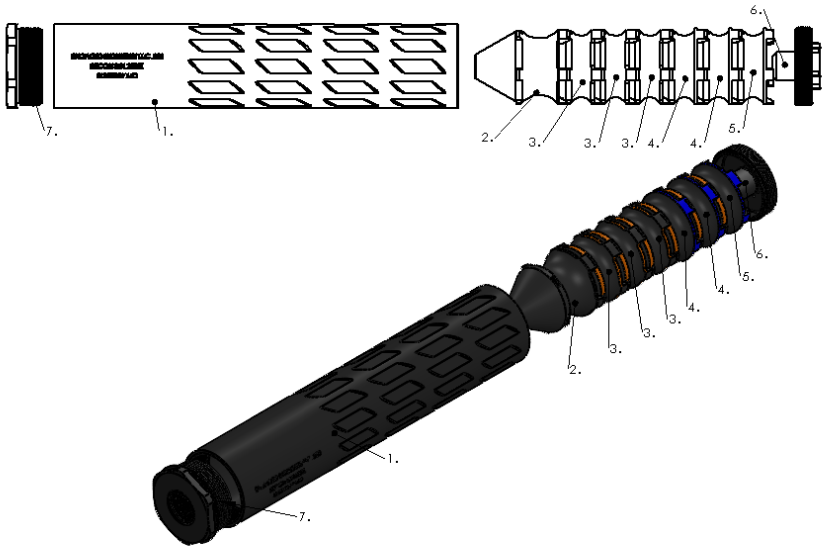


Figure 3. Secondary Baffle



Figure 4. Tertiary Baffle



Figure 5. End Baffle



Before Assembly be able to identify the different types of baffles. Figure 3. shows a Secondary baffle; notice at the top of the baffle there are tabs at the back (Cone side) and the front of the baffle. The tab shown on top and on the front of the baffle is the Master Tab which will always align with the notch cut on the cone of the baffle and the Master tab of subsequent baffles stacked with it. All baffle types have a Master Tab. The secondary baffle special feature is the relief groove outlined in Orange and it is found at the back and the front of the baffle. Figure 4. shows a Tertiary baffle and the distinct difference of the tertiary baffle is only the back side of the baffle outlined by orange has the relief groove cut and the front of the baffle outlined in blue does not have a relief groove cut through it. Figure 5. Shows an end baffle which is identical to the Tertiary baffle in function but notice the Master Tab does not have the 2 nesting ribs on either side, this baffle mates to the endcap when the endcap is installed.

1. Stack baffles vertically near the edge of a table/workbench starting with the tertiary END baffle (5) on the bottom. Next, stack the 5 remaining baffles then the Primary baffle (2) on top aligning them using the alignment tabs. Factory Configuration baffle sequence for overall performance shown in Figure 1. is 2, 3, 4, 3, 4, 3, 5. Low Gas Blowback baffle sequence for best performance of autoloading firearms shown in Figure 2. is 2, 3, 3, 3, 4, 4, 5.

2. Align the mark made on the outer tube with the baffles and push the tube over the baffles carefully holding the baffle stack as the tube is slid down flush with the table.

3. Slide the assembly vertically just over the edge of the table so you can place your finger to secure the baffles. Retain the baffles inside while picking up the Suppressor still vertically. Further push the baffle stack firmly with your finger until they stop. **VERY CRITICAL THE BAFFLES DO NOT COME APART DURING THIS STEP AND LOSE THEIR ORIENTATION.**

4. Firmly retaining the baffles with your finger flip the suppressor over so it is vertical with the endcap side up. Thread the endcap all the way down until it contacts the baffles. Then you can secure the suppressor in a suppressor clamp and torque the endcap by turning clockwise and torque to 30-35 ft/lbs.

5. (Optional) If the DT or QD coupler was removed, install the coupler turning clockwise using a 1 3/8" wrench and torque to 30 ft/lbs

Limited Lifetime Warranty

Engaged Industries LLC stands behind the quality and craftsmanship of our suppressors. We offer a Limited Lifetime Warranty to the original purchaser, guaranteeing that your suppressor is free from defects in materials and workmanship under normal use for the lifetime of the product.

What Is Covered: Defects in materials and workmanship under normal use. If a manufacturing defect is found, we will repair or replace the suppressor at no cost to you. If

replacement is necessary due to a manufacturing defect, we may cover the cost of the ATF tax stamp for the replacement suppressor.

What Is Not Covered: Damage caused by misuse, abuse, or failure to follow operating and maintenance instructions. Unauthorized modifications or repairs. Normal wear and tear, cosmetic damage, or finish wear. Damage caused by use of improper ammunition or accessories. Loss, theft, or intentional destruction. This warranty is non-transferable and applies only to the original purchaser. 3rd party Mounting devices are not covered unless concentricity is verified on each firearm before use by a certified Engaged Industries dealer and pictures or runout results under .012" (12 thousandths) are emailed to sales@engagedindustries.com

How to File a Warranty Claim:

Contact our Customer Service team to obtain a Return Merchandise Authorization (RMA) number before sending your suppressor in for service. Provide proof of purchase and all required ATF documentation with your claim. Ship your suppressor to us as instructed by Customer Service. We will inspect the product and, if a defect is confirmed, repair or replace it at our discretion. Most claims are resolved within 10-14 business days, though ATF processing may delay replacements.

Limitation of Liability: Engaged Industries LLC is not liable for incidental, indirect, or consequential damages, or for personal injury, property damage, or economic loss arising from the use or inability to use the suppressor. For questions or to start a warranty claim, please contact us at 314-514-5539.

Governing Law: This warranty shall be governed by and construed in accordance with the laws of the State of Missouri, without regard to its conflict of laws principles. Any claim or dispute arising from or related to this warranty, including but not limited to warranty service, interpretation, performance, breach, or alleged breach, shall first be brought in the courts of Lincoln County, Missouri, which shall have exclusive original jurisdiction for all such matters. If the matter involves a federal cause of action or is otherwise required to be filed or removed to federal court, the parties agree that the United States District Court for the Eastern District of Missouri, Northern Division, with its courthouse located in Hannibal, Missouri, shall be the exclusive venue for such federal proceedings, to the extent permitted by law.

Caliber Compatibility Chart: (NOTE: Determine barrel thread and purchase thread adapter if necessary)

Cartridge

Diameter
inches

.30-378 Weatherby Magnum	0.308
.300 PRC	0.308
.300 Weatherby	0.308
.300 RUM	0.308
.30 Nosler	0.308
.300 Winchester Magnum	0.308
.300 WSM	0.308
.30-06 Springfield	0.308
.308 Winchester	0.308
.300 Ruger (RCM)	0.308
.300 Blackout	0.308
.30-30 Winchester	0.308
7.62 x 39mm	0.308
.28 Nosler	0.284
7mm Weatherby	0.284
7 STW	0.284
7 WSM	0.284
7mm Rem Mag	0.284
.280 Ackley Improved	0.284
7 SAUM	0.284
.280 Remington	0.284
7mm-08 Remington	0.284
7mm Mauser	0.284
.27 Nosler	0.277
6.8 Western	0.277
.270 WSM	0.277
.270 Weatherby	0.277
.270 Winchester	0.277
6.8 Remington SPC	0.277
6.5-300 Weatherby Magnum	0.264
6.5 Weatherby RPM	0.264

6.5 PRC	0.264
.264 Winchester Magnum	0.264
6.5-284 Norma Match	0.264
.26 Nosler	0.264
.260 Remington	0.264
6.5 Creedmoor	0.264
6.5 x 55 Swedish Mauser	0.264
6.5 Grendel	0.264
.257 Weatherby	0.257
.25-06 Remington	0.257
6mm Creedmoor	0.243
.240 Weatherby	0.243
.243 Winchester	0.243
6mm Remington	0.243
6mm BR	0.243
.22 Creedmoor	0.224
.224 Valkyrie	0.224
.223 / 5.56	0.224
.22 Nosler	0.224
.22-250	0.224
.220 Swift	0.224
.222 Remington	0.224
.22 Hornet	0.224
.22 WMR	0.224
.22lr	0.223
.204 Ruger	0.204
.17 Hornet	0.172
.17 WSM	0.172
.17 HMR	0.172